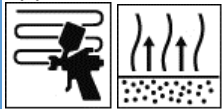


Features:	Versatile Primer, fast drying & good filling properties, easy to sand	
Benefits:	Allows fast throughput in the body shop, ensures good topcoat finish	
Recommended Use:	Multi-Purpose Primer that has outstanding sanding properties, fast drying, and an excellent top finish.	
Required Materials:	<ul style="list-style-type: none"> YoCoat Primer YoCoat Hardeners YoCoat Reducer Mixing stick, mixing container, spray gun 	<ul style="list-style-type: none"> PR50 H2M, H2F R2M
Physical Properties/ Technical Data:	Specific Gravity(kg/l):	1.536
	Flash Point:	Closed cup: >25°C (>77°F)
	Solids Vol %:	68.2%
	Solids Wt. %:	
	Coverage m ² :	Ca. 8 m ² /L at 40 µm
	Viscosity (RTS) at 20°C:	2" as ready to use
	Gloss:	Matt
	Color:	Grey
	V.O.C. Regulatory RTS (g/L) (less water, less exempts):	485 g/l
	V.O.C. Regulatory RTS (lbs/Gal) (less water, less exempts):	4.05 lbs/gal
	Applicable Use Category:	Primer
Pretreatment:	Clean with a universal cleaner, sand surface to promote adhesion, and clean one more time with Universal Cleaner	
Cleaning the Equipment:	Lacquer Thinner	
Mixing Ratio:	<ul style="list-style-type: none"> High Build Primer 4:1 100% by vol. YoCoat PR50 Primer 25% by vol. YoCoat Hardeners Primer Filler 4:1:1 100% by vol. YoCoat PR50 Primer 25% by vol. YoCoat Hardener 25% by vol. YoCoat Reducer Primer Sealer 4:1:2 100% by vol. YoCoat Primer 25% by vol. YoCoat Hardener 50% by vol. YoCoat Reducer 	<ul style="list-style-type: none"> PR50 H2M,H2F PR50 H2M, H2F R2M PR50 H2M, H2F R2M
Nozzle Size:	High Build Primer: 2.0mm Primer-Filler: 1.7mm Sealer: 1.3-1.7mm	
Spraying Pressure:	HVLP/RP: 2.0-3.0 bar (30-45 psi) High Pressure: 3-4 bar (45-65 psi)	
Application:	Apply with spray gun using normal spraying motion. Apply two spray coats with a flash time of 5 to 15 minutes.	
Flash-Off time:	5 to 15 minutes	
Drying Time:		
At 20°C, 65% R.H:	3-4 hours	
At 60°C, 65% R.H:	30 minutes	



Hardener Selection Guide:			Temperature Range		
	Product#	Description	+80°F (+26°C)	70°F-80°F (21°C-26°C)	55°F-70°F (12°C-21°C)
	H2S	Slow			
	H2M	Medium			
	H2F	Fast			
Pot Life at 20°C (68°F):	30 minutes				
Sanding:	600-800 wet by hand 400-500 Orbital sander				
Remarks:	As primer filler on flexible plastics always use a flexing agent to make it flexible.				
Warnings:	Use directly on to TPA thermoplastic acrylics, galvanized sheet, or aluminum may result in cracking, lifting, blistering				
Packaging: Size	3.5L				
Case Quantity	2				