
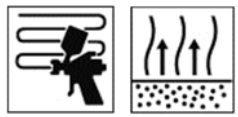



Features:	Is a 4:1 mixing ratio, very versatile clear coat, that can be used for spot, panel, and overall repair. It's easy to spray and apply with a high gloss and fast drying.																		
Benefits:	Provides high gloss Sprays easily Dries quickly																		
Recommended Use:	For painting passenger and commercial vehicles. It can be used for spot, panel, and overall repairs.																		
Mixing Ratio:		<b>4:1</b> <b>100%</b> by vol. YoCoat Clear <b>25%</b> by vol. YoCoat Hardener	<b>Part #</b> CL40 H4M, H4S																
Cleaning the Equipment:	Lacquer Thinner																		
Technical Data:	<p>Specific Weight: 7.7 lbs/gal at 20°C (68°F)</p> <p>Flash Point: 19°C (67°F)</p> <p>Solids Vol %: 38%</p> <p>Solids Vol RTS %: 40%</p> <p>Coverage: 360-400 ft<sup>2</sup>/gal</p> <p>Viscosity (RTS): 15 sec. at 20°C (68°F)</p> <p>Gloss: High Gloss</p> <p>Color: Clear</p> <p>V.O.C. Actual: 603 g/l (5.0 lbs/gal)</p> <p>V.O.C. Regulatory: 603 g/l (5.0 lbs/gal)</p> <p>V.O.C. Regulatory RTS (less water, less exempts): 518 g/l (4.3 lbs/gal)</p> <p>Applicable Use Category: Clear Coating</p>																		
Air Pressure & Nozzle Size:		<b>Air Pressure</b>	<b>Nozzle Size</b>																
	<b>HVLP:</b>	30-35 psi	1.2-1.4 mm																
	<b>Conventional:</b>	30-45 psi	1.2-1.4 mm																
	For the best overall result, refer to the spray gun manufacturer's recommendations.																		
Application:		<p><b>Flash-off</b> time of 3-5 minutes at 20°C between coats.</p> <p><b>Coat Thickness:</b> 2.0-2.2 mils 2 coats</p>																	
Drying Times:		<p>At 20°C (68°F)</p> <p><b>Tack free:</b> 3.5-4 hours</p> <p><b>Assembly:</b> 5-6 hours</p> <p><b>To Tape:</b> 8 hours</p> <p><b>Buffing:</b> 8 hours</p>	<p><b>Force Drying:</b> Bake at 140°F (60°C) for 20-30 minutes. Clear may be wet sanded and buffed after 1 hour cool down time.</p>																
Pot Life at 20°C (68°F):	4 hours																		
Hardener Selection Guide:	<table border="1"> <thead> <tr> <th colspan="2"></th> <th colspan="2">Temperature Range</th> </tr> <tr> <th>Product #</th> <th>Description</th> <th>+80°F (+26°C)</th> <th>55°F-80°F (12°C-26°C)</th> </tr> </thead> <tbody> <tr> <td>H4S</td> <td>Slow</td> <td style="background-color: red;"></td> <td></td> </tr> <tr> <td>H4M</td> <td>Medium</td> <td></td> <td style="background-color: lightblue;"></td> </tr> </tbody> </table>					Temperature Range		Product #	Description	+80°F (+26°C)	55°F-80°F (12°C-26°C)	H4S	Slow			H4M	Medium		
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Remarks:	Clear may be recoated after a 24-hour period. Clear must be sanded before recoating.																		

	It is important to test to compatibility of product with your paint system. This product is not recommended for use in temperatures below 60°F (16°C).
Packaging:	Size: 1 Gal