





Features:	It has a higher solid content than normal HS Clears, good resistance to weathering and yellowing, good surface hardness and polishing properties. It is crystal clear.																												
Benefits:	Provides high gloss Sprays easily																												
Recommended Use:	For painting passenger and commercial vehicles.																												
Mixing Ratio:		2:1 100% by vol. YoCoat Clear 50% by vol. YoCoat Hardener	Part # CL20 H2S, H2M, H2F																										
Cleaning the Equipment:	Lacquer Thinner																												
Technical Data:	Specific Weight: 8.2 lbs/gal at 20°C (68°F) Flash Point: 31°C (89°F) Solids Vol %: 43% Solids Vol RTS %: 39% Coverage: 370-410 f ² /gal Viscosity (RTS): 16 sec. at 20°C (68°F) Gloss: High Gloss Color: Clear V.O.C. Actual: 587 g/l (4.9 lbs/gal) V.O.C. Regulatory: 587 g/l (4.9 lbs/gal) V.O.C. Regulatory RTS (less water, less exempts): 590 g/l (4.9 lbs/gal) Applicable Use Category: Clear Coating																												
Air Pressure & Nozzle Size:	HLVP: 30 psi Conventional: 25-30 psi	Air Pressure 30 psi 25-30 psi	Nozzle Size 1.2-1.4 mm 1.2-1.5 mm																										
For best overall result, refer to spray gun manufacturer's recommendations.																													
Application:	 	Flash off time of 5 minutes at 20°C between coats. Coat Thickness: 1.4-1.6 mils 2 coats																											
Drying Times:		At 20°C (68°F) Tack free: 2-5 hours Assembly: 4-7 hours To Tape: 9-11 hours Buffing: 10-12 hours	At 140°F (60°C) Tack free: 25-30 minutes Buffing: 4-5 hours																										
Pot Life at 20°C (68°F):	3-5 hours																												
Hardener Selection Guide:	<table border="1"> <thead> <tr> <th colspan="2"></th> <th colspan="3">Temperature Range</th> </tr> <tr> <th>Product #</th> <th>Description</th> <th>85°F-95°F (30°C-35°C)</th> <th>70°F-85°F (21°C-30°C)</th> <th>55°F-70°F (12°C-21°C)</th> </tr> </thead> <tbody> <tr> <td>H2S</td> <td>Slow</td> <td style="background-color: red;"></td> <td></td> <td></td> </tr> <tr> <td>H2M</td> <td>Medium</td> <td></td> <td style="background-color: lightblue;"></td> <td></td> </tr> <tr> <td>H2F</td> <td>Fast</td> <td></td> <td></td> <td style="background-color: blue;"></td> </tr> </tbody> </table>						Temperature Range			Product #	Description	85°F-95°F (30°C-35°C)	70°F-85°F (21°C-30°C)	55°F-70°F (12°C-21°C)	H2S	Slow				H2M	Medium				H2F	Fast			
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Remarks:	Humidity affects clear coat components, so the application equipment should be absolutely dry. Close the hardener container immediately after use. Do not, use at temperatures lower than +50°F/10°C in this case, dry in spray booth.
Packaging:	Size: 5 L